

# Polyfort 140-3020 BBLK

LyondellBasell Industries - Polypropylene

## General Information

### Product Description

PP 20% Glass Fiber Chemically Coupled

### General

Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Chemically Coupled
Processing Method	• Injection Molding

## Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.06		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>2</sup> (Yield)	1450	psi	ASTM D638

## Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F
Injection Rate	Moderate-Fast	

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 2.0 in/min