

# Polyfort CPP-0220(18M) NANAT

LyondellBasell Industries - Polypropylene

## General Information

### Product Description

20% Calcium Carbonate Filled, Impact Modified Polypropylene  
 Melt Flow Adjustable for Application  
 Colors Available  
 Add "U" for UV Stabilized  
 Add "H" for Heat Stabilized

### General

Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight
Additive	• Impact Modifier • Impact Modifier
Features	• Impact Modified
Appearance	• Colors Available
Processing Method	• Injection Molding

## Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.05		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	3500	psi	ASTM D638
Tensile Elongation (Break)	> 10	%	ASTM D638
Flexural Modulus	231000	psi	ASTM D790
Flexural Strength	6000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.8	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	140	°F	ASTM D648

## Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F