

# Polyfort FIPP 20T NAT

LyondellBasell Industries - Polypropylene Copolymer

## General Information

### Product Description

20% talc filled PP-Copolymer

### General

Filler / Reinforcement • Talc, 20% Filler by Weight  
 Processing Method • Injection Molding

## Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm <sup>3</sup>	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	9.0	cm <sup>3</sup> /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	319000	psi	ISO 527-1/1A/1
Tensile Stress (Yield)	3630	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	4.0	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F	1.9	ft-lb/in <sup>2</sup>	
73°F	3.1	ft-lb/in <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	17	ft-lb/in <sup>2</sup>	
73°F	No Break		
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	10200	psi	ISO 2039-1
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	217	°F	ISO 75-2/Bf
Deflection Temperature Under Load 264 psi, Unannealed	147	°F	ISO 75-2/Af
Vicat Softening Temperature			
--	158	°F	ISO 306/B50
--	293	°F	ISO 306/A50
Flammability	Nominal Value	Unit	Test Method
Burning Rate			
0.0787 in	< 3.9	in/min	ISO 3795
0.0787 in	< 3.9	in/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in	HB		
0.12 in	HB		
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in	1290	°F	
0.08 in	1290	°F	
0.12 in	1290	°F	

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<b>Flammability</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in	1340	°F	
0.08 in	1340	°F	
0.12 in	1340	°F	

**Processing Information**

<b>Injection</b>	<b>Nominal Value</b>	<b>Unit</b>
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F
Injection Rate	Moderate-Fast	