

Polyfort FPP 20 GFC LE K1400 NAT

LyondellBasell Industries - Polypropylene Homopolymer

General Information

Product Description

20% glass fibre reinforced PP Homopolymer chemically coupled, high heat stabilized, low emission

General

Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Additive	• Heat Stabilizer
Features	• Chemically Coupled • Homopolymer • Heat Stabilized • Low Emissions
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	10	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	667000	psi	ISO 527-1/1A/1
Tensile Stress (Break)	10000	psi	ISO 527-2/1A/5
Tensile Strain (Break)	3.8	%	ISO 527-2/1A/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F	2.9	ft-lb/in ²	
73°F	3.8	ft-lb/in ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	11	ft-lb/in ²	
73°F	20	ft-lb/in ²	
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	15400	psi	ISO 2039-1
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	313	°F	ISO 75-2/Bf
Deflection Temperature Under Load 264 psi, Unannealed	264	°F	ISO 75-2/Af
Vicat Softening Temperature			
--	259	°F	ISO 306/B50
--	327	°F	ISO 306/A50
Ball Pressure Test (266°F)	Pass		IEC 60695-10-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms·m	IEC 62631-3-1
Flammability	Nominal Value	Unit	Test Method
Burning Rate			
0.0787 in	2.3	in/min	ISO 3795
0.0787 in	2.3	in/min	FMVSS 302

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Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
0.06 in		HB	
0.12 in		HB	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F
Injection Rate	Moderate-Fast	