

Polyfort FPP 3539-31 BLACK

LyondellBasell Industries - Polypropylene

General Information

Product Description

PP 15% Glass Fiber Chemically Coupled

General

Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Features	• Chemically Coupled
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.990	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	7980	psi	ISO 527-2/50
Flexural Modulus ²	486000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.8	ft·lb/in ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	266	°F	ISO 75-2/A

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F
Injection Rate	Moderate-Fast	

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.079 in/min