Polyfort FPP 22T K1093 SN BLK

LyondellBasell Industries - Polypropylene

General Information

Product Description

22% talc filled PP-Homopolymer with long term heat stabilization

General

Filler / Reinforcement	• Talc, 22% Filler by Weight
Additive	• Heat Stabilizer
Features	• Heat Stabilized
Processing Method	• Injection Molding

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	1.07	g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	20	cm³/10min	ISO 1133
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	384000	psi	ISO 527-1/1A/1
Tensile Stress (Yield)	4210	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	5.0	%	ISO 527-2/1A/50
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-22°F	0.71	ft·lb/in²	
73°F	1.4	ft·lb/in²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	7.1	ft·lb/in²	
73°F	17	ft·lb/in²	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Ball Indentation Hardness (H 358/30)	11600	psi	ISO 2039-1
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (66 psi, Unannealed)	248	°F	ISO 75-2/Bf
Deflection Temperature Under Load			ISO 75-2/Af
264 psi, Unannealed	158	°F	
Vicat Softening Temperature			
--	187	°F	ISO 306/B50
--	304	°F	ISO 306/A50
Ball Pressure Test (257°F)	Pass		IEC 60695-10-2
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+13	ohms·m	IEC 62631-3-1
Flammability	**Nominal Value**	**Unit**	**Test Method**
Burning Rate			
0.0787 in	< 3.9	in/min	ISO 3795
0.0787 in	< 3.9	in/min	FMVSS 302

Polyfort FPP 22T K1093 SN BLK

LyondellBasell Industries - Polypropylene

Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
0.06 in	HB		
0.12 in	HB		
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in	1340	°F	
0.12 in	1340	°F	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in	1380	°F	
0.12 in	1380	°F	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F
Injection Rate	Moderate-Fast	