Polyfort FPP 40GFC LE BLK

LyondellBasell Industries - Polypropylene

General Information

Product Description

40 % glass fibre reinforced PP homopolymer, chemically coupled, low emission

General

Filler / Reinforcement	• Glass Fiber, 40% Filler by Weight		
Features	• Chemically Coupled	• Homopolymer	• Low Emissions
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	4.0	cm³/10min	ISO 1133
Water Absorption (Equilibrium, 73°F, 50% RH)	0.030	%	ISO 62
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	1.31E+6	psi	ISO 527-1/1A/1
Tensile Stress (Break)	14500	psi	ISO 527-2/1A/5
Tensile Strain (Break)	3.3	%	ISO 527-2/1A/5
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-22°F	3.8	ft·lb/in²	
73°F	4.8	ft·lb/in²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	24	ft·lb/in²	
73°F	25	ft·lb/in²	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Ball Indentation Hardness (H 358/30)	21300	psi	ISO 2039-1
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ISO 75-2/Af
264 psi, Unannealed	297	°F	
Vicat Softening Temperature			
--	286	°F	ISO 306/B50
--	331	°F	ISO 306/A120
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms·m	IEC 62631-3-1
Flammability	**Nominal Value**	**Unit**	**Test Method**
Burning Rate			
0.0787 in	2.4	in/min	ISO 3795
0.0787 in	2.4	in/min	FMVSS 302
Flammability Classification (0.06 in)	HB		IEC 60695-11-10, -20

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F
Injection Rate	Moderate-Fast	