

# Polyfort FPP2B25CCNANAT

## LyondellBasell Industries - Polypropylene Copolymer

### General Information

#### Product Description

FPP2B25CC is a 25% Glass-Reinforced, Chemically Coupled, Copolymer Polypropylene

#### General

Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Features	• Chemically Coupled
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.09		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 73°F)	8190	psi	ASTM D638
Flexural Modulus - Tangent	525000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	3.4	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	309	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	264	°F	ASTM D648

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180 to 219	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	390 to 469	°F
Middle Temperature	390 to 469	°F
Front Temperature	390 to 469	°F
Processing (Melt) Temp	390 to 469	°F
Mold Temperature	61 to 151	°F
Injection Rate	Moderate	
Back Pressure	< 50.0	psi
Screw Speed	20 to 60	rpm
Cushion	0.250 to 0.500	in