

# Polyfort FPP3B30HBNANAT

## LyondellBasell Industries - Polypropylene Homopolymer

### General Information

#### Product Description

FPP3B30HBNA is a 30% Glass-Reinforced, Chemically Coupled, Copolymer Polypropylene, Natural

#### General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Homopolymer
Forms	• Pellets
Processing Method	• Injection Molding

### Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR)	8.5	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 73°F)	10100	psi	ASTM D638
Tensile Elongation (Break)	12	%	ASTM D638
Flexural Modulus	734000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	3.4	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	315	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	289	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180 to 219	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	390 to 469	°F
Middle Temperature	390 to 469	°F
Front Temperature	390 to 469	°F
Processing (Melt) Temp	390 to 469	°F
Mold Temperature	61 to 151	°F
Injection Rate	Moderate	
Back Pressure	< 50.0	psi
Screw Speed	20 to 60	rpm
Cushion	0.250 to 0.500	in