

Polyfort PP-68/TC/20 NATLNAT

LyondellBasell Industries - Polypropylene Copolymer

General Information

Product Description

Polyfort PP-68/TC/20 NATLNAT is a Polypropylene Copolymer Talc, 20% filled material. Features include: Copolymer.

General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Features	• Copolymer
Forms	• Pellets

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.06		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Water Absorption (24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	360000	psi	ASTM D638
Tensile Strength (73°F)	4000	psi	ASTM D638
Tensile Elongation (Yield, 73°F)	30	%	ASTM D638
Flexural Modulus - Tangent (73°F)	339000	psi	ASTM D790
Flexural Strength (73°F)	5800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.5	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	80 to 85		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	180	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	170	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	171	°F
Drying Time	2.0	hr
Suggested Max Moisture	0.20	%
Rear Temperature	390 to 410	°F
Middle Temperature	399 to 441	°F
Front Temperature	360 to 390	°F
Nozzle Temperature	360 to 379	°F
Processing (Melt) Temp	390 to 450	°F
Mold Temperature	90 to 160	°F
Injection Rate	Slow-Moderate	
Back Pressure	0.00 to 99.9	psi