

# Polyfort RPP20ER11RD-RD GAPEXRED

## LyondellBasell Industries - Polypropylene

### General Information

#### Product Description

Polyfort RPP20ER11RD-RD GAPEXRED is a Polypropylene, Unspecified Glass Fiber, 20% filled material and is typically used in Injection Molding applications. Features include: Good Impact Resistance.

#### General

Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Good Impact Resistance
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR)	3.7	g/10 min	ASTM D1238

  

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	9960	psi	ASTM D638
Flexural Modulus - Tangent	703000	psi	ASTM D790

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	160 to 180	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	430 to 460	°F
Middle Temperature	441 to 469	°F
Front Temperature	450 to 500	°F
Nozzle Temperature	450 to 500	°F
Processing (Melt) Temp	430 to 460	°F
Mold Temperature	100 to 151	°F
Injection Rate	Slow-Moderate	
Back Pressure	20.0 to 50.0	psi
Cushion	0.200 to 0.500	in