

Polyfort RPP30EA20HB-BK GAPEXBLK

LyondellBasell Industries - Polypropylene

General Information

Product Description

Polyfort RPP30EA20HB-BK GAPEXBLK is a Polypropylene, Unspecified Glass Fiber, 30% filled material and is typically used in Injection Molding applications.

General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.13		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	4.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	11000	psi	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	750000	psi	ASTM D790
Flexural Strength (Yield)	16500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	1.2	ft-lb/in	ASTM D256
Unnotched Izod Impact (73°F)	8.1	ft-lb/in	ASTM D4812
Gardner Impact	3.00	in-lb	ASTM D3029
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	320	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	295	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	160 to 180	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	430 to 460	°F
Middle Temperature	441 to 469	°F
Front Temperature	450 to 500	°F
Nozzle Temperature	450 to 500	°F
Processing (Melt) Temp	430 to 460	°F
Mold Temperature	100 to 151	°F
Injection Rate	Slow-Moderate	
Back Pressure	20.0 to 50.0	psi
Cushion	0.200 to 0.500	in