



# Polyfort RPP20EC12BK-BK GAPEXBLK

LyondellBasell Industries - Polypropylene

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## General Information

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### Product Description

Please contact A. Schulman for additional information.

### General

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| Uses  | • Automotive Applications |
| Forms | • Pellets                 |

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## Processing Information

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Injection	Nominal Value	Unit
Drying Temperature	160 to 180	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	430 to 460	°F
Middle Temperature	441 to 469	°F
Front Temperature	450 to 500	°F
Nozzle Temperature	450 to 500	°F
Processing (Melt) Temp	430 to 460	°F
Mold Temperature	100 to 151	°F
Injection Rate	Slow-Moderate	
Back Pressure	20.0 to 50.0	psi
Cushion	0.200 to 0.500	in