

Polyfort TPP20AJ36BK BLK

LyondellBasell Industries - Polypropylene Homopolymer

General Information

Product Description

Meets/Exceeds Ford Engineering Specification WSS-M4D729-A3.
 Primary end use is for instrument cluster masks.

General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Additive	• Heat Stabilizer
Features	• Heat Stabilized • Homopolymer
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.06	g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	18	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 73°F)	4470	psi	ISO 527-2
Flexural Modulus	406000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180
-40°F	0.86	ft-lb/in ²	
73°F	1.1	ft-lb/in ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	268	°F	ISO 75-2/B
Deflection Temperature Under Load 264 psi, Unannealed	180	°F	ISO 75-2/A

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F