

# Polyfort TPP20AN64NA-NANAT

## LyondellBasell Industries - Polypropylene

### General Information

#### Product Description

Polyfort TPP20AN64NA-NANAT is a Polypropylene, Unspecified Talc, 20% filled material and is typically used in Injection Molding applications. Features include: Impact Modified.

#### General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Additive	• Impact Modifier
Features	• Impact Modified
Forms	• Pellets
Processing Method	• Injection Molding

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.07		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (73°F)	4290	psi	ASTM D638
Tensile Elongation (Break, 73°F)	22	%	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F	300000	psi	
Tangent : 73°F	376000	psi	
Flexural Strength (73°F)	6600	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	0.99	ft-lb/in	ASTM D256
Unnotched Izod Impact (73°F)	14	ft-lb/in	ASTM D4812
Gardner Impact (73°F)	35.0	in-lb	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	230	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	140	°F	ASTM D648

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	86 to 140	°F