

DURAFIDE® 6345A4

Polyplastics - Polyphenylene Sulfide

General Information

Product Description	
Special	
Low Wear	
General	
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• PTFE Lubricant
Features	• Lubricated • Wear Resistant
UL File Number	• E109088
Forms	• Pellets
Part Marking Code (ISO 11469)	• >PPS+PTFE-GF30<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.68	g/cm ³	ISO 1183
Water Absorption (24 hr, 73°F, 0.0394 in)	0.050	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	22500	psi	ISO 527-2
Tensile Strain (Break)	1.8	%	ISO 527-2
Flexural Modulus	1.67E+6	psi	ISO 178
Flexural Stress	31900	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.3	ft·lb/in ²	ISO 179/1eA
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	95		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	509	°F	ISO 75-2/A
CLTE - Flow	1.1E-5	in/in/°F	Internal Method
CLTE - Transverse	2.2E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+15	ohms·cm	IEC 60093
Electric Strength (0.118 in)	480	V/mil	IEC 60243-1
Relative Permittivity			IEC 60250
1 kHz	4.20		
1 MHz	4.20		
Dissipation Factor			IEC 60250
1 kHz	1.0E-3		
1 MHz	2.0E-3		
Arc Resistance	121	sec	ASTM D495
Comparative Tracking Index	125	V	IEC 60112

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Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (590°F, 1000 sec ⁻¹)	220000	mPa·s	ISO 11443
Additional Information	Nominal Value	Unit	
Color Number	HF2000/HD9050		