

Ryton® R-4-230BL

Syensqo - Polyphenylene Sulfide

General Information

Product Description

Ryton® R-4-230NA and R-4-230BL 40% glass fiber reinforced polyphenylene sulfide compounds provide reduced flash and improved processability compared to other polyphenylene sulfide injection molding compounds.

General

Filler / Reinforcement	• Glass Fiber, 40% Filler by Weight
Features	• Good Processability
Uses	• Automotive Applications
RoHS Compliance	• RoHS Compliant
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.68		ASTM D792
Molding Shrinkage - Flow (0.126 in)	2.0E-3	in/in	
Molding Shrinkage - Across Flow (0.126 in)	5.0E-3	in/in	
Water Absorption (24 hr, 73°F)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	24000	psi	ASTM D638
Tensile Stress	21000	psi	ISO 527-2
Tensile Elongation (Break)	1.2	%	ASTM D638
Tensile Strain (Break)	1.1	%	ISO 527-2
Flexural Modulus	2.10E+6	psi	ASTM D790
Flexural Modulus	2.03E+6	psi	ISO 178
Flexural Strength	32000	psi	ASTM D790
Flexural Stress	30500	psi	ISO 178
Compressive Strength	39900	psi	ASTM D695
Poisson's Ratio	0.43		
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.5	ft·lb/in	ASTM D256
Notched Izod Impact Strength	3.8	ft·lb/in ²	ISO 180/A
Unnotched Izod Impact (0.125 in)	7.5	ft·lb/in	ASTM D4812
Unnotched Izod Impact Strength	9.5	ft·lb/in ²	ISO 180
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	104		
R-Scale	122		

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Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	509	°F	ASTM D648
CLTE - Flow -58 to 122°F 212 to 392°F	8.3E-6 8.3E-6	in/in/°F in/in/°F	ASTM E831
CLTE - Transverse -58 to 122°F 212 to 392°F	2.2E-5 4.4E-5	in/in/°F in/in/°F	ASTM E831
Thermal Conductivity	2.2	Btu·in/hr/ft ² /°F	
UL Temperature Rating	392 to 428	°F	UL 746B
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	500	V/mil	ASTM D149
Dielectric Constant 77°F, 1 kHz 77°F, 1 MHz	3.90 3.90		ASTM D150
Dissipation Factor 77°F, 1 kHz 77°F, 1 MHz	2.0E-3 2.0E-3		ASTM D150
Arc Resistance	125	sec	ASTM D495
Comparative Tracking Index (CTI)	PLC 4		UL 746A
Comparative Tracking Index	175	V	IEC 60112
Insulation Resistance ² (194°F)	1.0E+12	ohms	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-0 5VA		UL 94
Oxygen Index	50	%	ASTM D2863

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	275 to 302	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	563 to 599	°F
Middle Temperature	581 to 617	°F
Front Temperature	599 to 653	°F
Nozzle Temperature	581 to 617	°F
Processing (Melt) Temp	608 to 626	°F
Mold Temperature	275 to 302	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

² 95%RH, 48 hr