



# ALPHAMED 3006-60 CLEAR 0003

## Alphagary - Flexible Polyvinyl Chloride

### General Information

#### Product Description

ALPHAMED 3006-60 Clear 0003 is a flexible PVC compound produced with FDA sanctioned raw materials. Designed with high flow for injection molding, ALPHAMED 3006-60 Clear 0003 features excellent clarity, high thermal stability, and easy mold release.

#### General

|                   |   |   |
|-------------------|---|---|
| Features          | <ul style="list-style-type: none"> <li>• Good Mold Release</li> <li>• Good Thermal Stability</li> </ul> | <ul style="list-style-type: none"> <li>• High Clarity</li> <li>• High Flow</li> </ul> |
| Uses              | <ul style="list-style-type: none"> <li>• Medical/Healthcare Applications</li> </ul>                     |   |
| Agency Ratings    | <ul style="list-style-type: none"> <li>• FDA</li> </ul>   |   |
| Appearance        | <ul style="list-style-type: none"> <li>• Clear/Transparent</li> </ul>                                   |   |
| Processing Method | <ul style="list-style-type: none"> <li>• Injection Molding</li> </ul>                                   |   |

### Properties <sup>1</sup>

| Physical                                  | Nominal Value | Unit | Test Method |
|---|---------------|------|-------------|
| Density / Specific Gravity                | 1.17          |      | ASTM D792   |
| Mechanical                                | Nominal Value | Unit | Test Method |
| Tensile Modulus - 100% Secant (0.0750 in) | 620           | psi  | ASTM D638   |
| Tensile Strength (0.0750 in)              | 1920          | psi  | ASTM D638   |
| Tensile Elongation (Break, 0.0750 in)     | 470           | %    | ASTM D638   |
| Hardness                                  | Nominal Value | Unit | Test Method |
| Durometer Hardness                        |               |      | ASTM D2240  |
| Shore A, 10 sec, 0.125 in                 | 60            |      |             |
| Shore A, 15 sec, 0.250 in                 | 58            |      |             |

### Processing Information

| Injection              | Nominal Value | Unit |
|------------------------|---------------|------|
| Processing (Melt) Temp | 340           | °F   |