

EVOPRENE G 964

Alphagary - Styrene Ethylene Butylene Styrene Block Copolymer

General Information

General	
Features	• Block Copolymer
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.13	g/cm ³	ISO 2781
Flow Rating (356°F)	10	kg/cm ²	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Abrasion Resistance (73°F)	270	mm ³	ISO 53516
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain, 73°F)	812	psi	ISO 37
Tensile Stress (300% Strain, 73°F)	957	psi	ISO 37
Tensile Stress (Yield, 73°F)	2190	psi	ISO 37
Tensile Elongation (Break, 73°F)	600	%	ISO 37
Tear Strength (73°F)	354	lbf/in	ISO 6383
Compression Set			ISO 815
73°F, 72 hr	46	%	
158°F, 22 hr	58	%	
212°F, 22 hr	78	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore A, 73°F	-9		
Shore D, 73°F	-68		
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (257°F, 336 hr)	5.0	%	ISO 188
Change in Tensile Strain at Break in Air			ISO 188
257°F, 336 hr	0.0	%	
Change in Shore Hardness in Air (257°F, 336 hr)	1.0		ISO 188