

# Viprene™ G65A-32U-NAT

## Alliance Polymers & Services - Thermoplastic Vulcanizate

### General Information

#### Product Description

Viprene™ G65A-32U-NAT is a UV and Heat Stabilized TPV (thermoplastic vulcanizate elastomer). This material can be easily processed by extrusion or injection molding. It exhibits easy flowing characteristics.

#### General

Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Good Flow	• Heat Stabilized	• UV Resistant
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	0.970	g/cm <sup>3</sup>	ISO 2781
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	319	psi	ISO 37
Tensile Stress (300% Strain)	493	psi	ISO 37
Tensile Stress (Break)	986	psi	ISO 37
Tensile Elongation (Break)	550	%	ISO 37
Tear Strength	206	lbf/in	ISO 34-1
Compression Set (158°F, 22 hr)	37	%	ASTM D395B
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	65		ISO 868
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-76.0	°F	ASTM D746
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.04 in		HB	
0.06 in		HB	
0.12 in		HB	