

# Zythane® 5065A

## Alliance Polymers & Services - Thermoplastic Polyurethane Elastomer (Polyester)

### General Information

#### Product Description

Zythane 5065A is a polyester-based TPU specifically formulated for extrusion applications. It exhibits excellent abrasion resistance and toughness and has good hydrolytic stability, oil, fuel and solvent resistance. It is supplied uncolored in pellet form.

#### Typical Applications

Zythane 5065A applications include among others spiral and pneumatic tubing, round and V belting, blow molded bellows.

#### General

Features	<ul style="list-style-type: none"> <li>Abrasion Resistant</li> <li>Fuel Resistant</li> </ul>	<ul style="list-style-type: none"> <li>Good Toughness</li> <li>Hydrolytically Stable</li> </ul>	<ul style="list-style-type: none"> <li>Oil Resistant</li> <li>Solvent Resistant</li> </ul>
Uses	<ul style="list-style-type: none"> <li>Belts/Belt Repair</li> </ul>	<ul style="list-style-type: none"> <li>Blow Molding Applications</li> </ul>	<ul style="list-style-type: none"> <li>Tubing</li> </ul>
Appearance	<ul style="list-style-type: none"> <li>Colorless</li> </ul>		
Forms	<ul style="list-style-type: none"> <li>Pellets</li> </ul>		
Processing Method	<ul style="list-style-type: none"> <li>Blow Molding</li> </ul>	<ul style="list-style-type: none"> <li>Extrusion</li> </ul>	<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>

### Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.15		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance	32.0	mg	ASTM D1044
Abrasion - DIN	48	mm <sup>3</sup>	DIN 53516
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	435	psi	ASTM D412
Tensile Stress (300% Strain)	1020	psi	ASTM D412
Tensile Strength (Break)	3920	psi	ASTM D412
Tensile Elongation (Break)	750	%	ASTM D412
Tear Strength <sup>2</sup>	211	lbf/in	ASTM D624
Compression Set			ASTM D395B
73°F, 22 hr	20	%	
158°F, 72 hr	37	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	65		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-27.4	°F	DSC
Vicat Softening Temperature	185	°F	ASTM D1525
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.04 in		HB	
0.06 in		HB	
0.12 in		HB	

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	167	°F
Drying Time	4.0	hr

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Injection	Nominal Value	Unit
Rear Temperature	333	°F
Middle Temperature	360	°F
Front Temperature	387	°F
Nozzle Temperature	387 to 397	°F
Processing (Melt) Temp	378 to 387	°F
Mold Temperature	77 to 140	°F
Back Pressure	72.5 to 145	psi
Screw Speed	60 to 200	rpm
Clamp Tonnage	2.9 to 5.1	tons/in <sup>2</sup>

### Injection Notes

Injection Speed: >.4 in/sec (10 mm/sec)

Extrusion	Nominal Value	Unit
Drying Temperature	185	°F
Drying Time	4.0	hr
Cylinder Zone 1 Temp.	329	°F
Cylinder Zone 2 Temp.	356	°F
Cylinder Zone 3 Temp.	383	°F
Die Temperature	383	°F

### Extrusion Notes

Gate Temperature: 195°C (383°F)

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Die C