

# Zythane® 4070D

## Alliance Polymers & Services - Thermoplastic Polyurethane Elastomer (Polyester)

### General Information

#### Product Description

Zythane 4070D is a polyester-based TPU specifically formulated for injection molding applications. It exhibits excellent abrasion resistance and toughness and has good hydrolytic stability, oil, fuel and solvent resistance. It is supplied uncolored in pellet form.

Typical Application:

Zythane 4070D applications include among others shoe soles, ski and skate boot shells, other sporting goods, caster wheels, animal tags, good overmolded adhesion to certain EP (ex: PC, ABS, PMMA), couplings, gaskets and seals, tool handles, industrial parts, mobile phone cases, armrests, golf disks, mining screens.

#### General

Features	<ul style="list-style-type: none"> <li>Abrasion Resistant</li> <li>Fuel Resistant</li> </ul>	<ul style="list-style-type: none"> <li>Good Toughness</li> <li>Hydrolytically Stable</li> </ul>	<ul style="list-style-type: none"> <li>Oil Resistant</li> <li>Solvent Resistant</li> </ul>
Uses	<ul style="list-style-type: none"> <li>Automotive Interior Parts</li> <li>Cell Phones</li> <li>Footwear</li> </ul>	<ul style="list-style-type: none"> <li>Gaskets</li> <li>Industrial Applications</li> <li>Power/Other Tools</li> </ul>	<ul style="list-style-type: none"> <li>Seals</li> <li>Sporting Goods</li> <li>Wheels/Casters</li> </ul>
Appearance	<ul style="list-style-type: none"> <li>Colorless</li> </ul>		
Forms	<ul style="list-style-type: none"> <li>Pellets</li> </ul>		
Processing Method	<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>		

### Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.24		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance	75.0	mg	ASTM D1044
Abrasion - DIN	65	mm <sup>3</sup>	DIN 53516
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	4350	psi	ASTM D412
Tensile Stress (300% Strain)	5800	psi	ASTM D412
Tensile Strength (Break)	6240	psi	ASTM D412
Tensile Elongation (Break)	280	%	ASTM D412
Tear Strength <sup>2</sup>	1290	lbf/in	ASTM D624
Compression Set			ASTM D395B
75°F, 22 hr	45	%	
158°F, 72 hr	80	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	70		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	32.0	°F	DSC
Vicat Softening Temperature	334	°F	ASTM D1525
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.04 in		HB	
0.06 in		HB	
0.12 in		HB	

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### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	194	°F
Drying Time	4.0	hr
Rear Temperature	410	°F
Middle Temperature	428	°F
Front Temperature	446	°F
Nozzle Temperature	455 to 464	°F
Processing (Melt) Temp	446 to 464	°F
Mold Temperature	113 to 194	°F
Back Pressure	87.0 to 203	psi
Screw Speed	60 to 200	rpm
Clamp Tonnage	4.0 to 7.0	tons/in <sup>2</sup>

#### Injection Notes

Injection Speed: >.4 in/sec

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Die C