

Zythane® 6085AU

Alliance Polymers & Services - Thermoplastic Polyurethane Elastomer (Polyether)

General Information

Product Description

Zythane 6085AU is a UV stabilized FDA polyether--based TPU specifically formulated for extrusion applications. It exhibits excellent abrasion resistance and toughness and has good hydrolytic stability, oil, fuel and solvent resistance. It is supplied uncolored in pellet form

Typical Applications:

Zythane 6085AU applications include among others FDA applications, sports shoes, ski tips, other sporting goods, casters, power tools handles, good overmolded adhesion to certain EP (ex: PC, ABS, PMMA), cell phone cases, plugs, terminations, ski boot shell, animal tags, railroad pads.

General

Additive	• UV Stabilizer		
Features	• Abrasion Resistant • Fuel Resistant • Good Toughness	• Hydrolytically Stable • Oil Resistant • Solvent Resistant	• UV Resistant
Uses	• Cell Phones • Footwear	• Industrial Applications • Power/Other Tools	• Sporting Goods • Wheels/Casters
Agency Ratings	• FDA		
Appearance	• Colorless		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.12		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance	28.0	mg	ASTM D1044
Abrasion - DIN	18	mm ³	DIN 53516
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	870	psi	ASTM D412
Tensile Stress (300% Strain)	1450	psi	ASTM D412
Tensile Strength (Break)	5370	psi	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Tear Strength ²	616	lbf/in	ASTM D624
Compression Set			ASTM D395B
75°F, 22 hr	23	%	
158°F, 72 hr	39	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	85		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-36.0	°F	DSC
Vicat Softening Temperature	221	°F	ASTM D1525
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.04 in		HB	
0.06 in		HB	
0.12 in		HB	

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	185	°F
Drying Time	4.0	hr
Rear Temperature	356	°F
Middle Temperature	383	°F
Front Temperature	392	°F
Nozzle Temperature	392 to 419	°F
Processing (Melt) Temp	401 to 410	°F
Mold Temperature	77 to 140	°F
Back Pressure	72.5 to 145	psi
Screw Speed	60 to 200	rpm
Clamp Tonnage	3.0 to 5.0	tons/in ²

Injection Notes

Injection Speed: >.4 in/sec

Extrusion	Nominal Value	Unit
Drying Temperature	185	°F
Drying Time	4.0	hr
Cylinder Zone 1 Temp.	356	°F
Cylinder Zone 2 Temp.	383	°F
Cylinder Zone 3 Temp.	392	°F
Die Temperature	406	°F

Extrusion Notes

Gate Temperature: 200°C (392°F)

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C