

Zythane® 7085A

Alliance Polymers & Services - Thermoplastic Polyurethane Elastomer (Polyether)

General Information

Product Description

Zythane 7085A is a polyether-based TPU specifically formulated for extrusion applications with ease of processing. It exhibits excellent abrasion resistance and toughness and has good hydrolytic stability, oil, fuel and solvent resistance. It is supplied uncolored in pellet form.

Typical Applications:

Zythane 7085A applications include among others FDA applications, cable sheathing, spiral and pneumatic tubing, film, irrigation hoses, conveyor hoses, fire hoses, hydraulic hoses, cable jacketing, flat flex cables, automotive sensor cables.

General

Features	<ul style="list-style-type: none"> Abrasion Resistant Fuel Resistant 	<ul style="list-style-type: none"> Good Toughness Hydrolytically Stable 	<ul style="list-style-type: none"> Oil Resistant Solvent Resistant
Uses	<ul style="list-style-type: none"> Automotive Applications Cable Jacketing 	<ul style="list-style-type: none"> Hose Tubing 	
Agency Ratings	<ul style="list-style-type: none"> FDA 		
Appearance	<ul style="list-style-type: none"> Colorless 		
Forms	<ul style="list-style-type: none"> Pellets 		
Processing Method	<ul style="list-style-type: none"> Extrusion 	<ul style="list-style-type: none"> Injection Molding 	

Properties¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.12		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance	28.0	mg	ASTM D1044
Abrasion - DIN	18	mm ³	DIN 53516
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	870	psi	ASTM D412
Tensile Stress (300% Strain)	1450	psi	ASTM D412
Tensile Strength (Break)	5370	psi	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Tear Strength ²	616	lbf/in	ASTM D624
Compression Set			ASTM D395B
75°F, 22 hr	23	%	
158°F, 72 hr	39	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	85		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-36.0	°F	DSC
Vicat Softening Temperature	221	°F	ASTM D1525
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.04 in		HB	
0.06 in		HB	
0.12 in		HB	

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	185	°F
Drying Time	4.0	hr
Rear Temperature	356	°F
Middle Temperature	383	°F
Front Temperature	392	°F
Nozzle Temperature	392 to 419	°F
Processing (Melt) Temp	401 to 410	°F
Mold Temperature	77 to 140	°F
Back Pressure	72.5 to 145	psi
Screw Speed	60 to 200	rpm
Clamp Tonnage	3.0 to 5.0	tons/in ²

Injection Notes

Injection Speed: >.4 in/sec

Extrusion	Nominal Value	Unit
Drying Temperature	185	°F
Drying Time	4.0	hr
Cylinder Zone 1 Temp.	356	°F
Cylinder Zone 2 Temp.	383	°F
Cylinder Zone 3 Temp.	392	°F
Die Temperature	406	°F

Extrusion Notes

Gate Temperature: 200°C (392°F)

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C